




# TOOLS & EQUIPMENTS BULLETIN

SUBJECT Tools and Equipment Supplier – M/s <b>GYS INDIA</b> 		REF NO <b>2016-GEN-TEQ-00124</b>
APPLICABLE MODEL(s)  <b>ALL MODELS</b>		GROUP <b>GEN - General</b>
		MONTH OF ISSUE <b>February 2016</b>
APPLICABLE CHANNEL(s) <b>Personal &amp; Commercial</b>	APPROVAL TYPE <b>-</b>	TYPE <b>Tools and Equipment</b>

## CIRCULATE TO:

GENERAL MANAGER <input checked="" type="checkbox"/>	SERVICE MANAGER <input checked="" type="checkbox"/>	PARTS MANAGER <input checked="" type="checkbox"/>
SALES MANAGER <input type="checkbox"/>	SERVICE ADVISOR <input type="checkbox"/> RELATIONSHIP MANAGER <input type="checkbox"/>	FLOOR CONTROLLER (SS) <input checked="" type="checkbox"/>
SALES CONSULTANT <input type="checkbox"/> EXPERIENCE EXECUTIVE <input type="checkbox"/>	QUALITY CONTROLLER (TS) <input type="checkbox"/>	TRAINER <input checked="" type="checkbox"/>
CoTEK <input checked="" type="checkbox"/>	WARRANTY MANAGER <input checked="" type="checkbox"/>	TECHNICIAN <input type="checkbox"/>
eTEK <input type="checkbox"/>		BODY SHOP MANAGER <input checked="" type="checkbox"/>

We are pleased to announce that **M/s GYS INDIA**, is now approved supplier of body shop equipment.

**M/s GYS India**, Created in 1964, **GYS**, French Company, is a major player in the design and manufacture of welding machines, battery chargers and car body repair equipment.

We have approved the following equipment of **M/s GYS India** -

1. Dent Puller – SPEEDLINER 39.2
2. Inverter SPOT welder – GYSPOT Inverter BP LX MM
3. MIG Welder CARMIG T1 GYS Auto

In this circular we have attached following details of **M/s GYS India** -

- ❖ Details of approved equipment i.e. SPEEDLINER 39.2, GYSPOT Inverter BP LX MM, CARMIG T1 GYS Auto
- ❖ Spare part and consumables list with price of all approved equipment
- ❖ Sales/Service Support Network
- ❖ Escalation Matrix - Email ID – [support@obss.in](mailto:support@obss.in)

We also request you to constantly provide feedback on the equipment(s) performance as well as quality of service support provided, to M&M Tools & Equipment cell.

Speedliner is a complete dent pulling kit, essential for repairing small, medium and big dents (sill, wheelhouse, car fender...).

### Thanks to the Speedliner you can:

- Remove dents without disassembling vehicle fittings
- Repair without replacing
- Reduce the down-time
- Increase your margin
- Improve your profitability

**Sill straightening job:  
30 mn instead of 3 h**

### SPEEDLINER

#### STEEL



SPEEDLINER 39.02 - ref. 035010  
SPEEDLINER 39.04 - ref. 035027



Spot 1600 trolley  
ref. 051348



Manuspot  
ref. 050679



Levelling bar  
ref. 050693



Levelling lever  
ref. 050686



4 hooks claw  
ref. 049758



6 hooks claw  
ref. 049734



Steel consumables  
ref. 051515



Magnetic earth  
ref. 049666



Spotter accessories  
box  
ref. 050075



Extension joints  
ref. 052451

3 pulling rods  
ref. 050792



#### SPOTTER BOX STANDARD





053915

Quantity	Image	Description	Ref.	Quantity
x 20		STAR WITH COPPER COATING x 20	052239	<b>Dent Box Easy x 10</b> <b>Spotter Box Pro x 20</b>
x 1		ELECTRODE FOR RINGS ø 16 - 8 x 16 x 1	049574	x 1
x 50		CENTERING RINGS ø 8 x 16 x 100	049444	x 50
x 1		FLAT KEY N°27 x 1	049673	x 1
x 1		EARTH HOOK		x 1
x 1		CARBON HEATING ELECTRODE x 5	049468	x 1
x 1		STAR-CHUCK FOR INERTIA HAMMER x 1	049482	x 1
x 1		HEXAGON KEY		x 1
x 1		ELECTRODE WARMING POINT - ø 16 x 1	049567	x 1

#### BEST SELLER

#### DENT BOX CONSUMABLES

051515

x 25		WAVY WIRES x 50	049727
x 20		STARS WITH COPPER COATING x 20	052239
x 50		STRAIGHT PULLING RINGS x 100	050648
x 25		TWISTED PULLING RINGS x 50	050631

Model	39.02
Power supply	230V
Maximum current	3800A (Steel)
Number of guns	1
Gun type	1 auto
Gun cable	70 mm <sup>2</sup>



## GYSPOT INVERTER BP LX-MM

The Gyspot INVERTER BP LX MM product is a real advance in the field of spot-welding equipment. This machine is the ideal answer to the welding requirements of high strength steels, with 550 daN electrode arms force at 8 bars and 13 000 Amps welding current.

### DESCRIPTION

Ideal clamp for all types of metal works

- Light weight and easy to handle: Weight 5 kg
- Clamping force at 8 bars: 550 daN
- Support cable bracket with a telescopic arm
- Control display 6"
- Remote control on the clamp



The « BODYPROTECT » concept protects the user against electro-magnetic fields. The machine is compliant with the directive 2004/40/CE.

### PERFORMANCE

#### ● Welding current:

- High welding current 13 000 A
- Digital display of the actual current value
- Sound alert if the welding current is too low
- Constant current control

#### ● Electrode force:

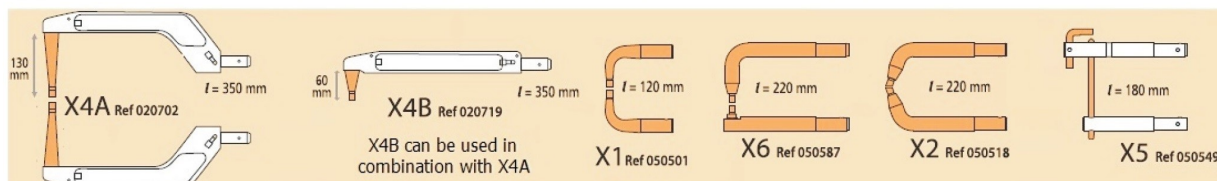
- Electrode force control
- Digital display of the actual electrode arms force
- High clamping force: 550 daN with at 8 bars
- Liquid-cooled arms up to the tips
- Sound alert if the actual clamp force is too low

### MACHINE INTERFACE

- User friendly: Large display (6"), with intuitive menus
- Easy: Only 2 parameters to be selected (thickness and steel sheet type)
- Saving of user welding parameters



### ELECTRODE ARMS AND CONSUMABLES



### CONSUMABLES

- (x6) Type A. Ø13mm Ref 049987
- (x6) Ø13mm Ref 049994
- (x6) Ø13mm Ref 049970



50/60 Hz	A	I <sub>RMS</sub> A	mm		U <sub>0</sub> V	Câbles			100% Cu	cm	kg
			3+3+3	1,5+3		2,5 m Ø 200 mm <sup>2</sup> LIQUID	2,5 m Ø 150 mm <sup>2</sup> AIR	8m 4x6 H07RNF			
3x400	32 (D)	13000	3+3+3	1,5+3	16	2,5 m Ø 200 mm <sup>2</sup> LIQUID	2,5 m Ø 150 mm <sup>2</sup> AIR	8m 4x6 H07RNF	•	65 x 80 x 205	160

CE NORMES EUROPEENNES - EUROPEAN STANDARDS  
EUROPAISCHE NORM - NORMAS EUROPEAS  
EUROPESE NORM

NF EN 50063

The T1 GYS AUTO is a three phase MIG-MAG, with torch connector, recommended for welding steel, stainless steel, aluminium and for MIG brazing of high-tensile strength steels with CuSi and CuAl wires (ideal for car body repairs).

## Synergic Mode

• The machine determines the optimum wire speed by selecting :

- the type of wire
- the wire diameter
- the welding current



## Spool Gun connector

The Spool Gun torch is ideal for car body repairs of aluminium, AlSi5 and AlSi12.

## 4 Drive rolls motor

Suitable for  $\varnothing 200\text{mm}$  and  $\varnothing 300\text{mm}$  wire reels (15kg max).

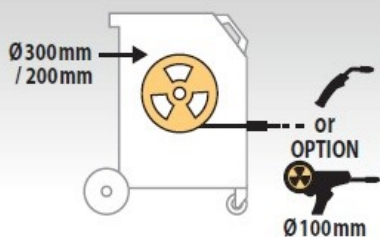
## Saving welding parameters

Memory save feature for each torch and activation of the 'last used' welding parameters (wire diameter, wire type & mode).

## 3 Welding modes available

- Standard (2T)
- Spot
- Delay

## + PRODUIT



**Upgradeable** - the T1 GYS AUTO can be fitted with a Spool Gun torch. This motorised torch is suitable for  $\varnothing 100\text{mm}$  wire reels of aluminium, stainless steel, copper and steel in  $\varnothing 0.8\text{mm}$ .

- Ideal for soft wire such as the AlSi5 or AlSi12 (recommended for car body repairs)
- Ease of use : adjusting the wire speed on the Spool Gun torch directly.












## Accessories

Delivered with:  
- 1 torch 150A - 3m  
- 1 earth clamp 200A - 3m  
(regulator not included)

Optional Spool Gun (ref.041486)

CE - EN 60974-1

50/60hz	AM	min▷max	 $\varnothing$ mm	$\varnothing$ mm		équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN60974-1 (40°C)						
400V	10A	15▷200A	0.6-1.0	100	200	300			I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)	Spool Gun
230/400V	16/10A				✓	✓		0.6 - 0.8	0.8	110A	150A 25%	47x77x79 55	5 kVA